



# Side Emergency Door Heater Pipe

# BULLETIN

Models Affected: Certain 2016 through 2017 Vision and All Americans

## ISSUE

Side Emergency Door heater piping may not be installed properly. Floor covering material may not be trimmed properly forcing heater pipe to be too high.

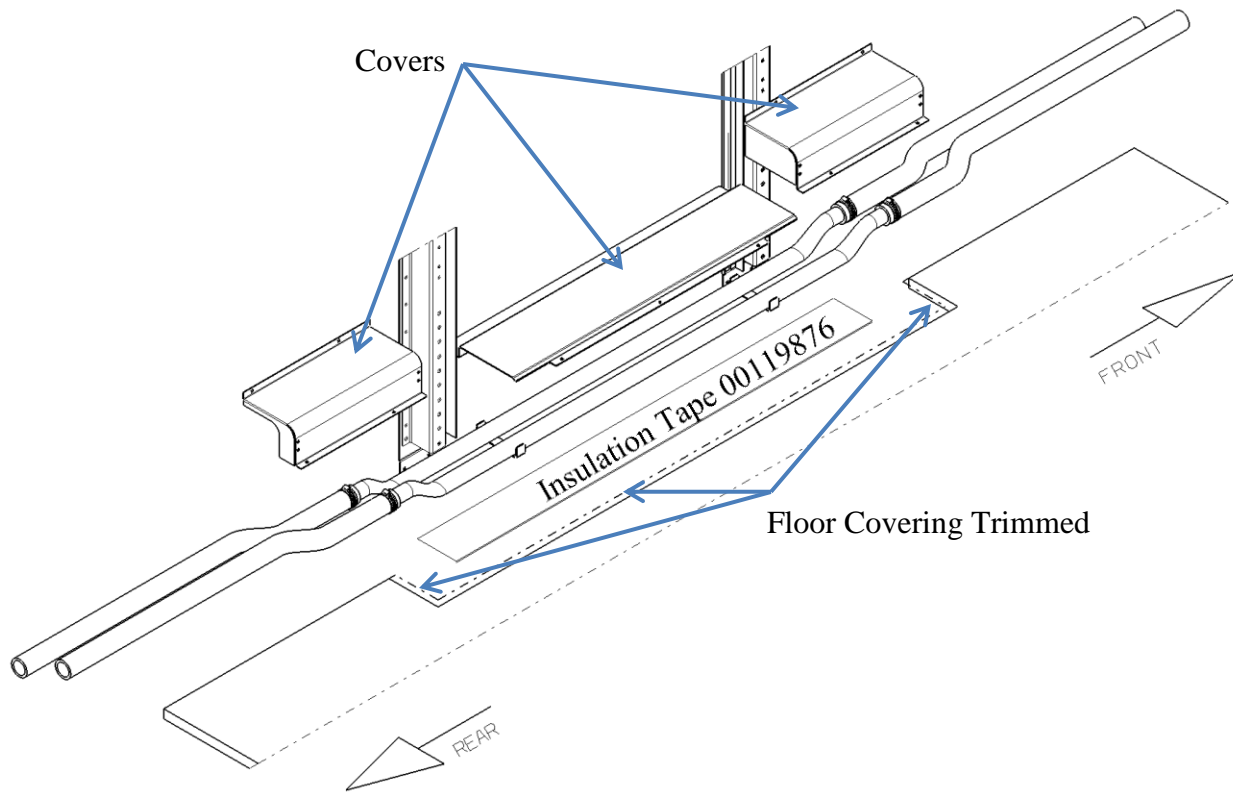
## CORRECTIVE ACTION

Inspect for proper installation. Trim rubber floor covering, if needed.

## PROCEDURE

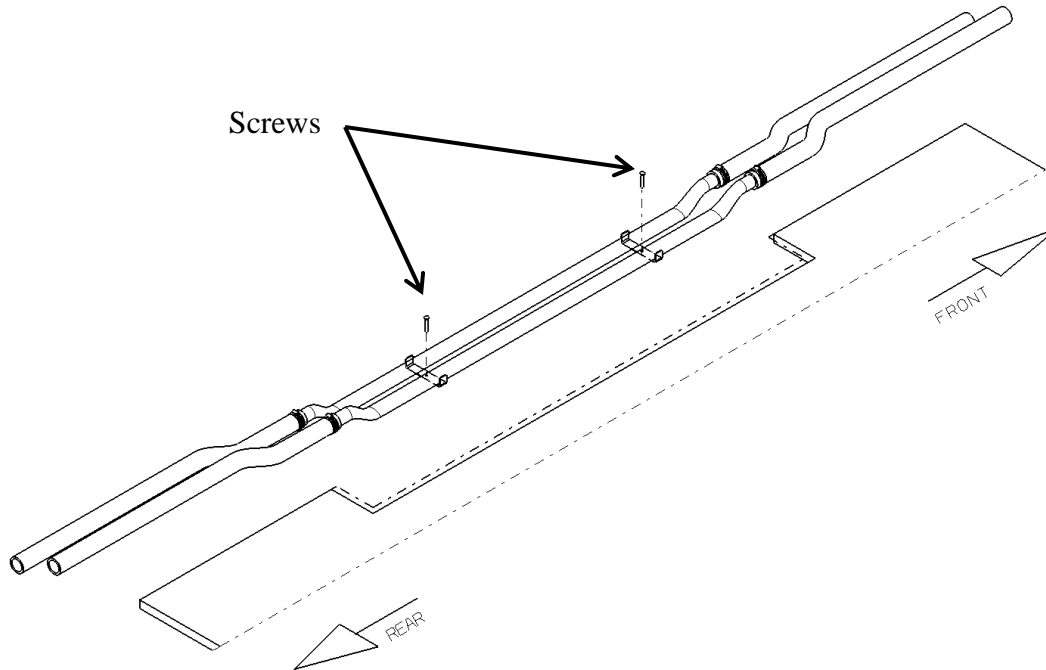
**WARNING:** Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

1. Park bus on level surface, turn off engine, remove ignition key, and chock wheels.
2. Remove heater pipe covers.

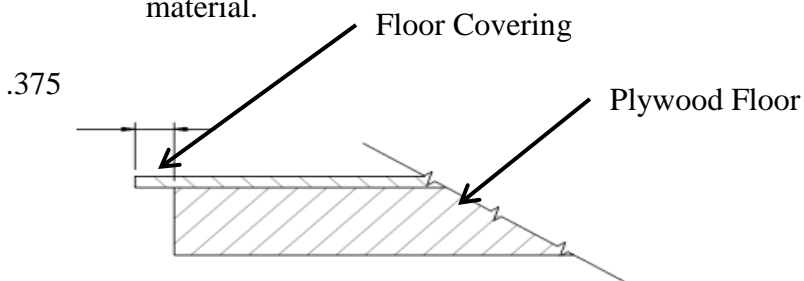


3. Inspect rubber floor covering at notched plywood.
4. Floor covering should be trimmed to overlap plywood by .375 of an inch.
5. It should NOT extend under the heater pipes.
6. If rubber floor mat is trimmed properly, re-install covers.

7. If floor mat is not trimmed, remove the two screws securing heater pipes to floor (do not remove hose clamps).



8. Raise the heater pipes to provide access to trim floor covering.
9. Trim the floor covering to overlap plywood by .375 and discard excess floor covering material.



10. Insure insulation tape (00119876- 38") is installed under the heater pipes.
11. Re-install the heater pipes to the floor.
12. Re-install heater pipe covers.